

Date: Monday, 3/26/2007 3:03:44 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: FUEL PANEL SHEILD		
Job Number	: 31512				
Estimate Number	: 12810				
P.O. Number	: N/A	Part Number	: D36091		
This Issue	: 3/26/2007 S.O. No. : N/A	Drawing Number	: D3609 UNDER REVIEW		
Prsht Rev.	: NC	Project Number	: AC0001		
First Issue	: N/A	Drawing Revision	: U/R		
Previous Run	: N/A	Material	: N/A		
Written By	<i>Jean-Luc Menard 07-03-26</i>	Due Date	: 4/2/2007 Qty: 1 Um: Each		
Checked & Approved By					
Comment	: Est Rev:A New Issue 07-03-26 JLM				

## Additional Product

**FOR ENGINEERING USE ONLY**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S22GA	304/316 .032 Sheet
Comment: Qty.: 0.5256 sf(s)/Unit Total : 0.5256 sf(s) 304/316 .032 Sheet Batch: <i>M102159</i> <i>ml 07 03 27</i> ①		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3609 Dwg Rev: <i>U/R</i> <i>ml 07 03 27</i> ② Prog Rev: <i>D/R</i>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<i>ml 07 03 28</i> ③		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<b>ENGINEERING APPROVAL</b> <i>02.04.03</i> ④		
Comment: SECOND CHECK <i>07.04.03</i> ⑤		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>E 07.04.03</i> ⑥		

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PANEL SHEILD

Job Number: 31512

Part Number: D36091

Job Number:



Seq #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

007/04/05

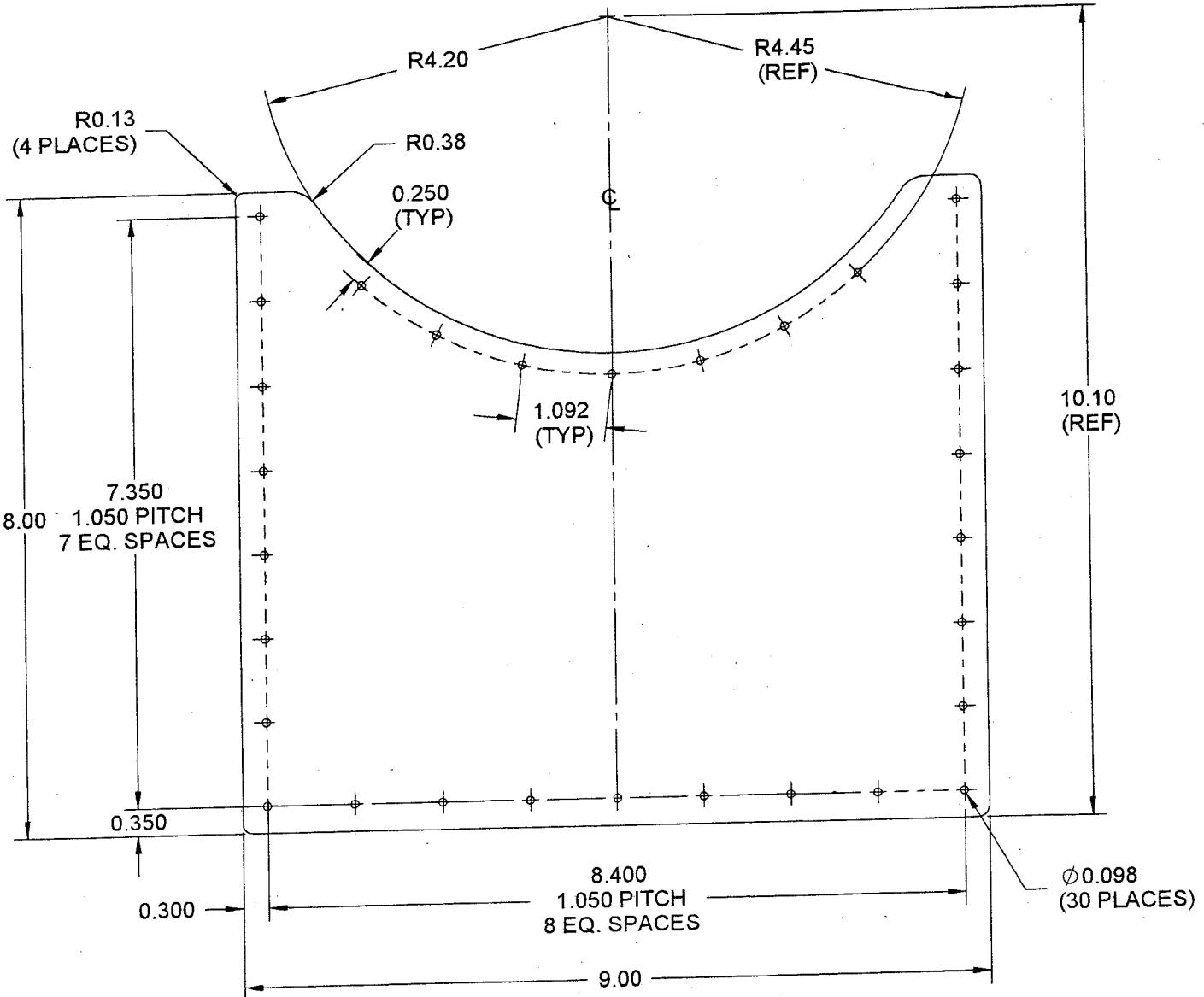
Job Completion



60071  
A 04/05

**PRELIMINARY ISSUE**

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED <i>PH</i>	APPROVED	DRAWING NO. <b>D3609</b>
DATE	<b>07.03.13</b>	TITLE <b>FUEL PANEL SHIELD</b>
		SCALE 1:2
REV	DATE	DESCRIPTION
A	07.03.13	NEW ISSUE



### D3609-1 FUEL PANEL SHIELD

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 24 GAUGE (0.025 THICK)  
PER AMS 5513 OR AMS 5524 (REF. DART SPEC. M304S24GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3609-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT C

*032*

DART AEROSPACE LTD

Work Order: 31512

Description: Fuel Panel Shield

Part Number: D3609-1

Inspection Dwg: D3609 Rev: U/R

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## FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A $\phi 0.098$	+0.004 -0.001	0.102	✓		VERN	
B 8.00	+1-0.030	8.00	✓		VERN	
C 9.00	+1-0.030	9.00	✓		VERN	
D 0.300	+1-0.010	0.300	✓		VERN	
E 8.400	+1-0.010	8.400	✓		VERN	
F 1.050	+1-0.010	1.050	✓		VERN	
G R0.13	+1-0.030	R0.13	✓		VERN	
H 0.350	+1-0.010	0.349	✓		VERN	
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: MD. M1  
Date: 07.03.28

Audited by: E  
Date: 07.04.03

Prototype Approval: N/A  
Date: N/A 07.04.03

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	